Jonaco Machine is a full service precision machining supplier with over 30 years of industry experience. We have built our strong reputation by making difficult, close tolerance parts for customers in the medical, aerospace/defense, and high technology industries.

Jonaco has an immediate opening for a CNC Programmer in our Chaska, MN office. This position will write, maintain and troubleshoot CNC programs for multiple CNC machines, and works with production to optimize machine efficiency. The programmer develops program from specification and schematics or blueprints.

**Job Requirements**

- Vertical & Horizontal CNC mill Programming
- Surfcam Programming
- Matsuura & Makino up to 4 axis setup, programming from the blueprint
- Macro Variable Programming
- Close tolerances. +/- .0005
- GD & T knowledge
- Feeds & Speeds, Tooling selections & Inspection / Tooling Probes
- 3D Programming
- 2 year technical school degree or equivalent

**Experience**

- Must have 5 to 7 years experience programming and running CNC Mills and Lathes
- Must have 3-5 years programming experience with using Surfcam
- Must have strong tooling knowledge, live tooling, mill/turn experience
- Proficient in G & M code for Fanuc controls
- The ability to 3D program on a 4 axis machine
- Ability to produce your own fixtures & a strong understand of work holdings
- The ability to utilize a variety of computer software packages
- Basic knowledge of the lean manufacturing tools
- Previous work experience with AS / ISO

Send resumes to: employment@jonaco.com
Fax to 952-448-4282, Attn: Human Resources
Equal Opportunity Employer